

**BARR ASSOCIATES, INC.**

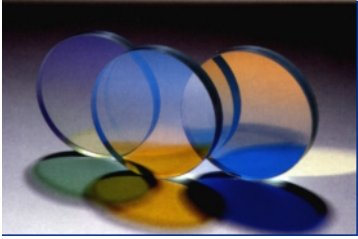
**NARROWBAND UV INTERFERENCE  
FILTER**

**JUNE 30, 2005**

**PRESENTED BY:**

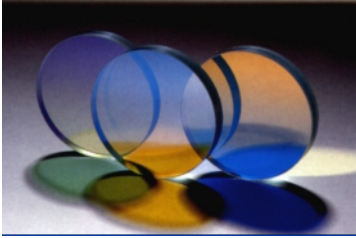
**John Potter (Barr Associates)**

**David Whiteman (NASA GSFC)**



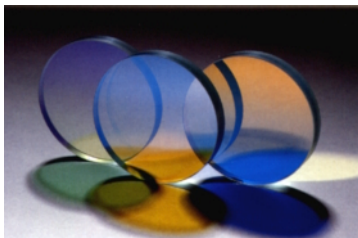
# OUTLINE

- **Objectives**
- **Specifications**
- **Research Approach**
- **Test equipment**
- **Results**
- **Conclusion**
- **Pricing**



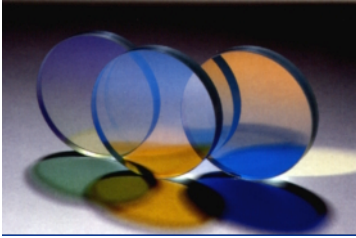
# Objectives

- Conduct fundamental research into improving interference filter technology, to achieve up to twice the transmittance of the previous state-of-the-art technology, while maintaining all other attributes such as out-of-band blocking, size and weight.
- Benefits to Earth Science (Raman Spectroscopy)



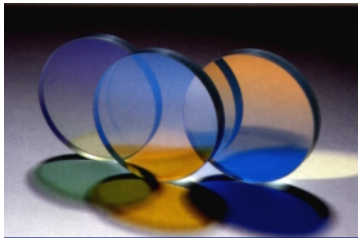
# Specifications

CWL $\pm$ 0.02nm	BW $\pm$ 0.05nm	% T	Laser Line Blocking
407.50	.25	> 70%	OD 12 @ 354.7nm; OD 8 @ 375-387nm; OD 9 @ 532, 1064nm
355.23nm (to be used also at 355.10)	.20	> 40%	OD 8 @ 354.7nm; OD 9 @ 532, 1064nm
355.96nm (+.04-0) to be used at 9° AOI	.20	> 40%	OD 8 @ 354.7nm; OD 9 @ 532, 1064nm
386.68	.10	> 60%	OD 12 @ 354.7nm; OD 9 @ 532, 1064nm
386.68	.20	> 70%	OD 12 @ 354.7nm; OD 9 @ 532, 1064nm



# Research Approach

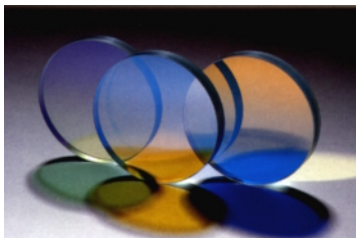
- Process Comparison
- Material comparison
- Minimizing absorption
- Minimizing scatter
- Minimizing reflection losses



# Testing Equipment

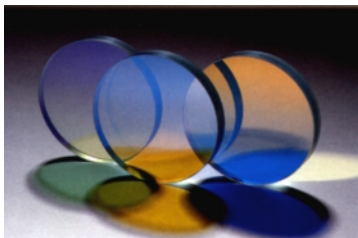
- Cary 500 dual-beam spectrophotometer (F/8 beam)
  - 10E-6 (must open slits)
- SPEX 1700 spectrometer (collimated light) for in-band
- McPherson 1-meter for in-band
- Veeco Profilometer (surface roughness)





## Substrate Surface Roughness vs. Transmittance (minimizing scatter)

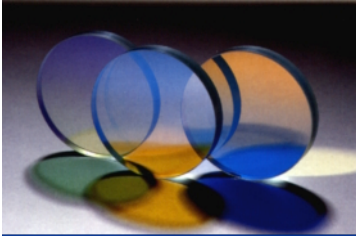
B-270 Polished	15.3 Angstroms R.M.S.	43% T @ 371 nm
UV Fused Silica Polished	11.8 Angstroms R.M.S.	56% @ 371 nm
Soda Lime Glass Float	4.8 Angstroms R.M.S.	73% @ 371 nm



## Transmittance as a Function of Absorption & Bandwidth

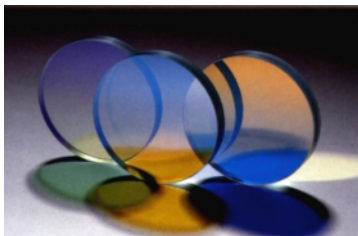
FWHM (nm)	Original Process (T)	New Process (T)
0.04	7.4%	56%
0.06	27%	77%
0.10	41.2%	83.6%
0.20	59.4%	89.8%
1.4	93.3%	98.2%
3.5	97.9%	98.9%



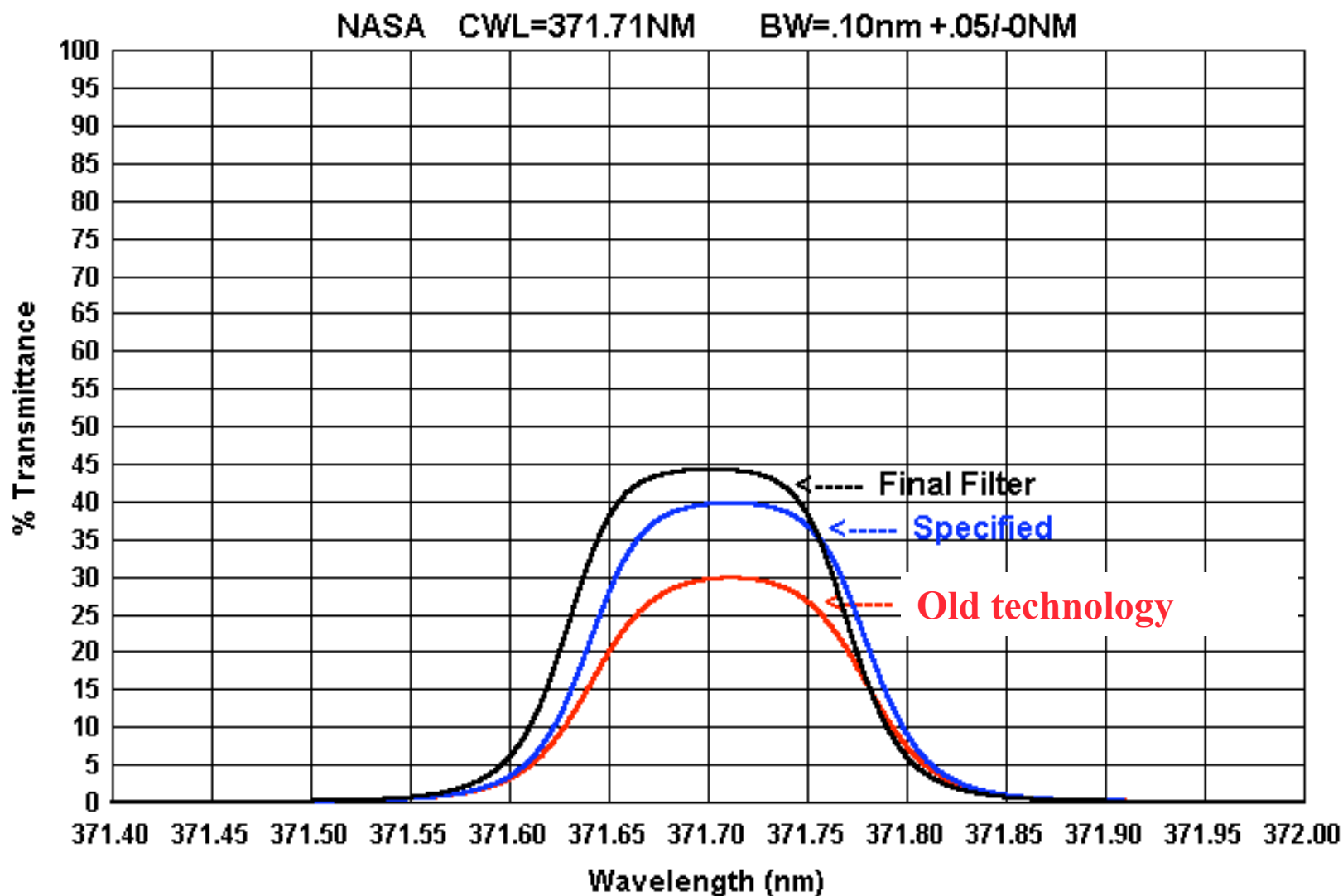


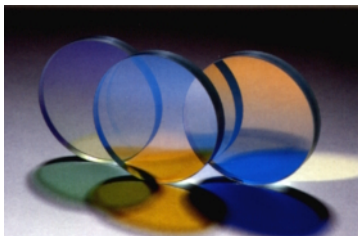
# Minimizing Transmission Loss

- Best result was from Improved IAD process compared to Magnetron sputtering & IBS.
- Minimize absorption in layers within highest Electric Field. Best result was from Improved IAD process compared to Magnetron sputtering.
- Less scatter loss with float glass compared with Polished glasses

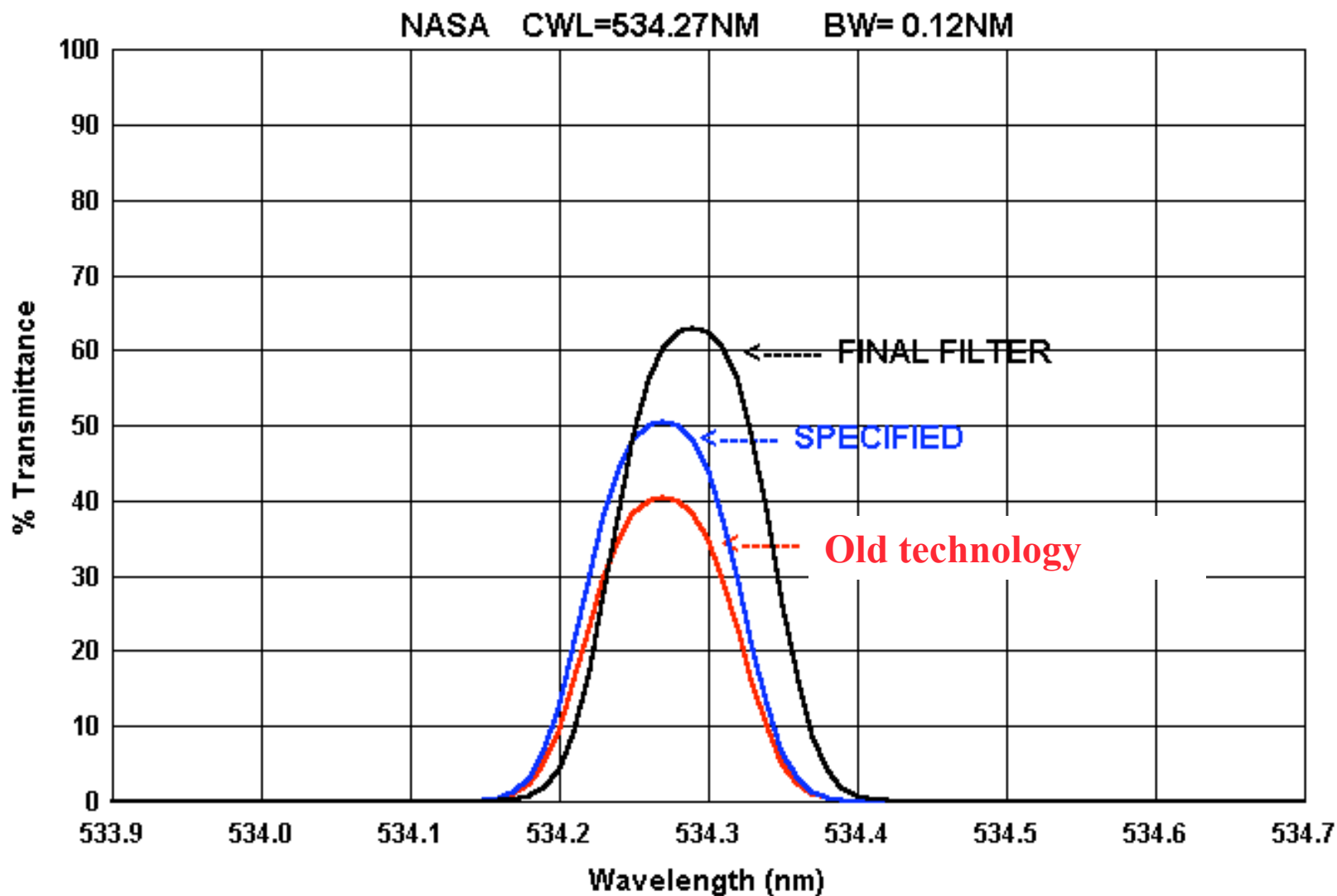


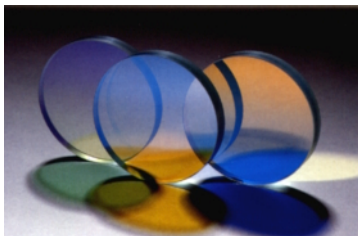
## Result for 371.7/.10nm Filter



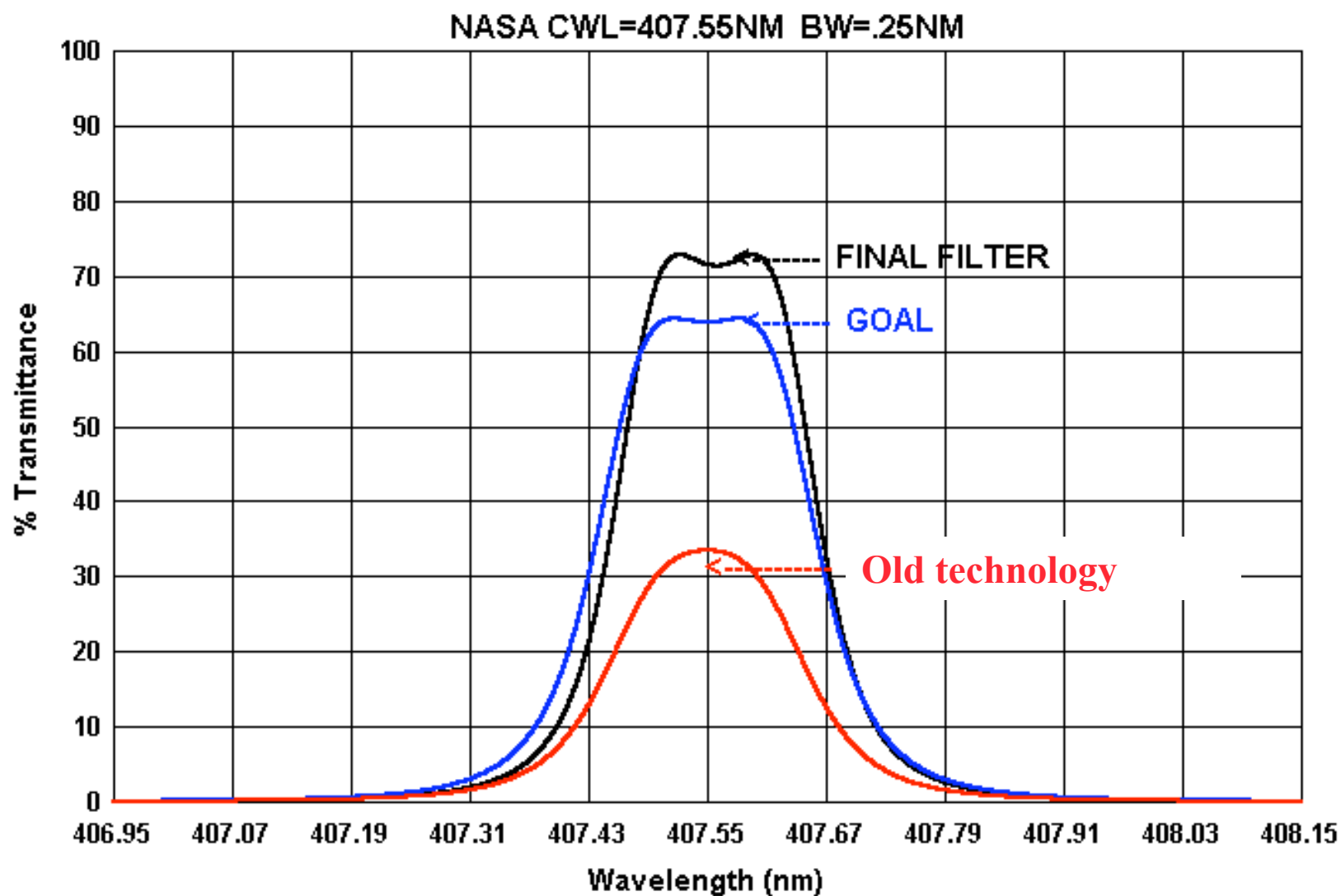


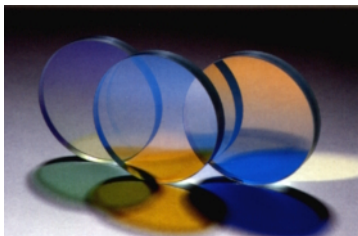
## Result for 534.27/.12nm Filter





## Result for 407.55/.25nm Filter

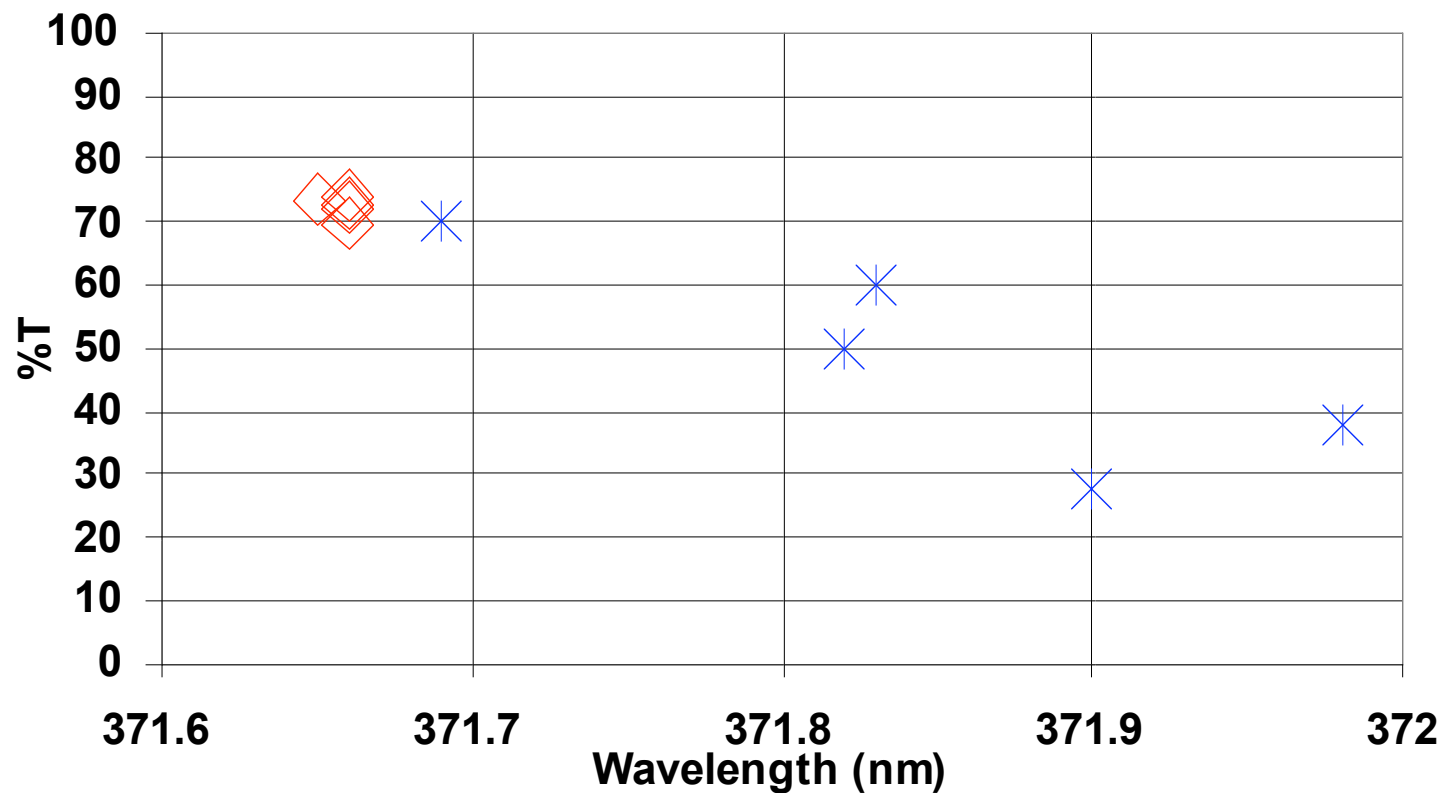


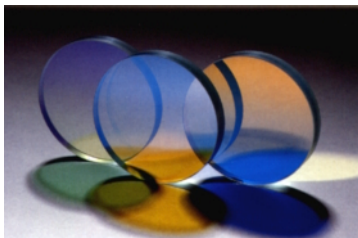


# Spatial Uniformity

**CWL ACROSS 2" DIAMETER  
(371.71nm UNBLOCKED NARROWBAND )**

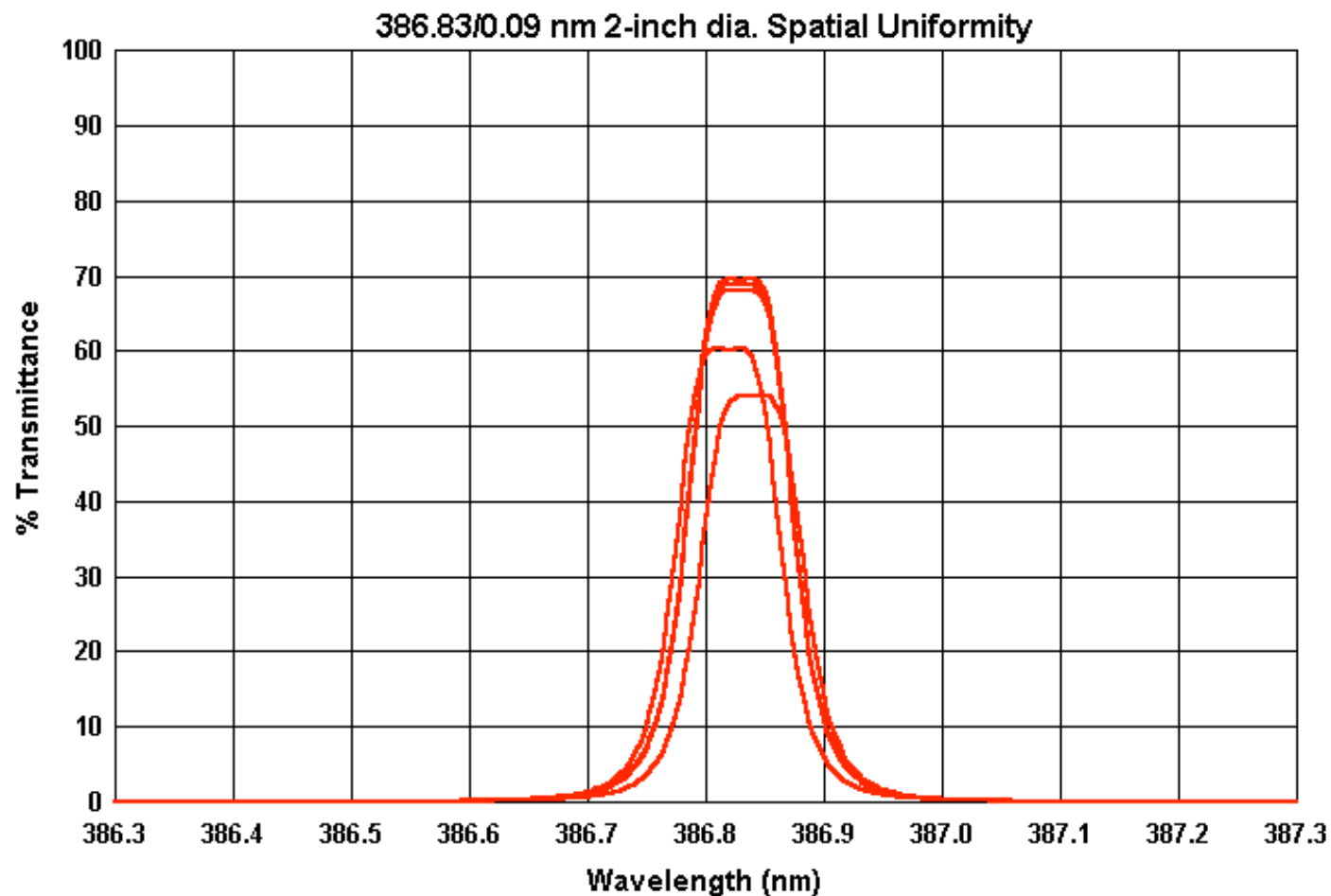
✕ STARTING UNIFORMITY    ◇ IMPROVED UNIFORMITY

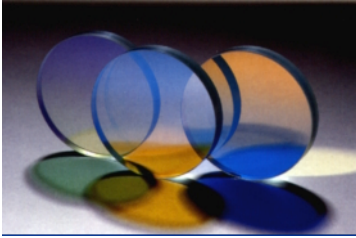




# Typical Spatial Uniformity

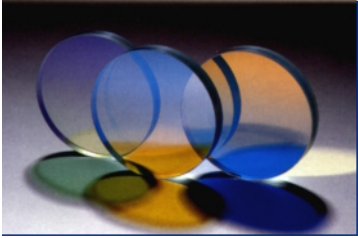
- %T from 54% - 70%
- Rotational Uniform  $< 0.01$  nm
- Radial Uniformity:  $< 0.02$  nm





# Conclusion

- Improved state-of-the-art uv ultra-narrow-bands by factor of two transmittance
- Consistent transmittance results in the 350-532 nm range
- More development to improve spatial uniformity & high optical density
- Improvements as a result of:
  - identifying sources of loss,
  - Developing most promising process
  - Choice of substrate
- Minimizing thin film absorption in highest electric field



# Pricing

- Multi-cavity narrow band filter; blocking close to band, 2" diameter ; BW = between .10-.30nm

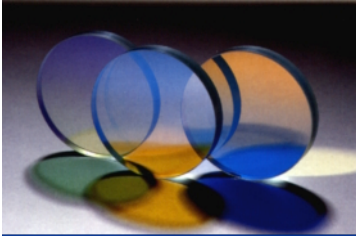
\$5,000 - \$7,000

- 2-cavity narrow band filter; blocking close to band, 2" diameter ; BW = between .10-.30nm

\$3,000 - \$5,000

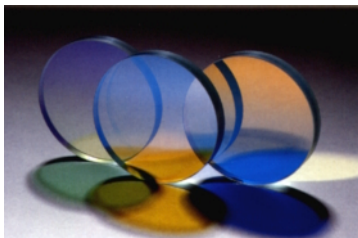
- Delivery time = within 6 weeks
- 1" diameter would be < 2" pricing





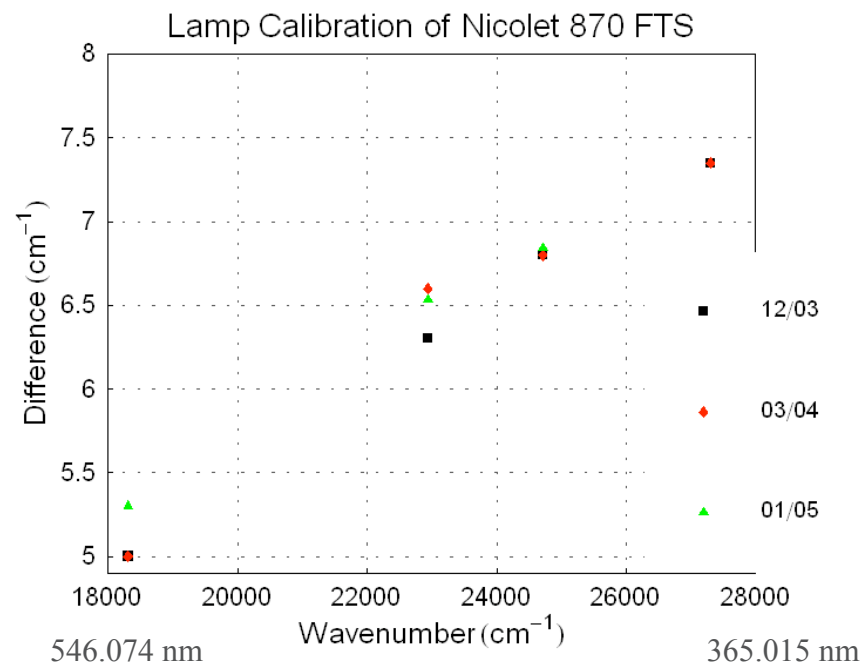
# NASA/GSFC Contributions

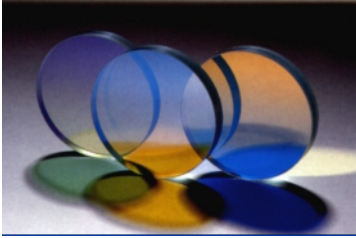
- Characterization of filters received from Barr
  - Development of new methods of measuring center wavelength of UV interference filters
    - Assess accuracy of standard spectro-photometer measurements
- Examples of the use of filters to improve science measurements
  - Satellite validation of water vapor
  - Nocturnal CO<sub>2</sub> measurements in boundary layer in and free troposphere



## Thermo-Electron Nicolet 870 Fourier Transform Spectrometer

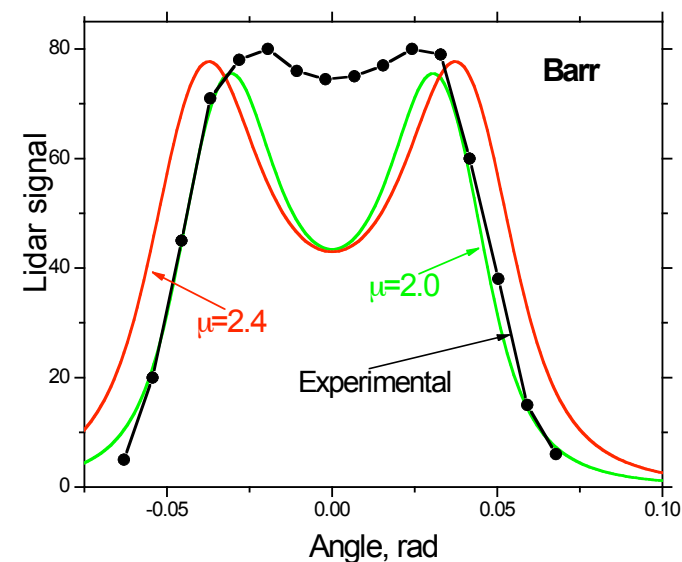
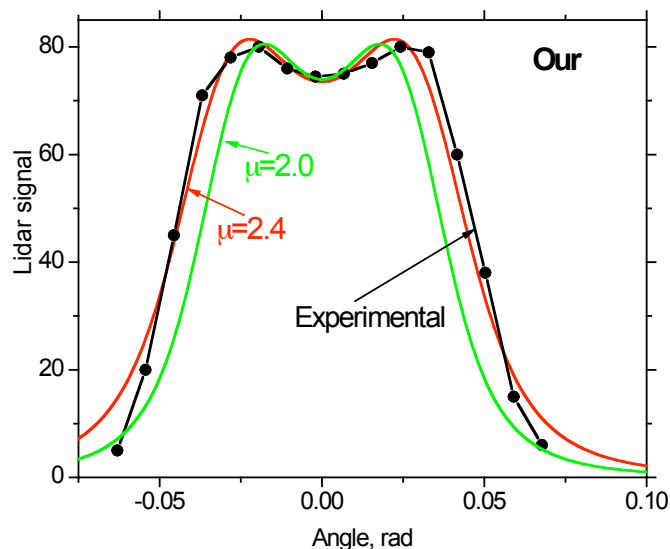
- Upgraded for UV operation
  - Internal calibration found to be  $6\text{--}7\text{ cm}^{-1}$  off for mercury lamp lines in spectral region of interest
    - Two lamps used
- Center wavelength differences of  $0.02\text{--}0.05\text{ nm}$  noted between Barr and GSFC measurements
  - Differences reduced to  $0.02\text{--}0.03$  through this activity

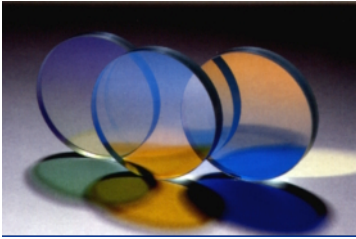




# Atmospheric Validation of FTS Measurements

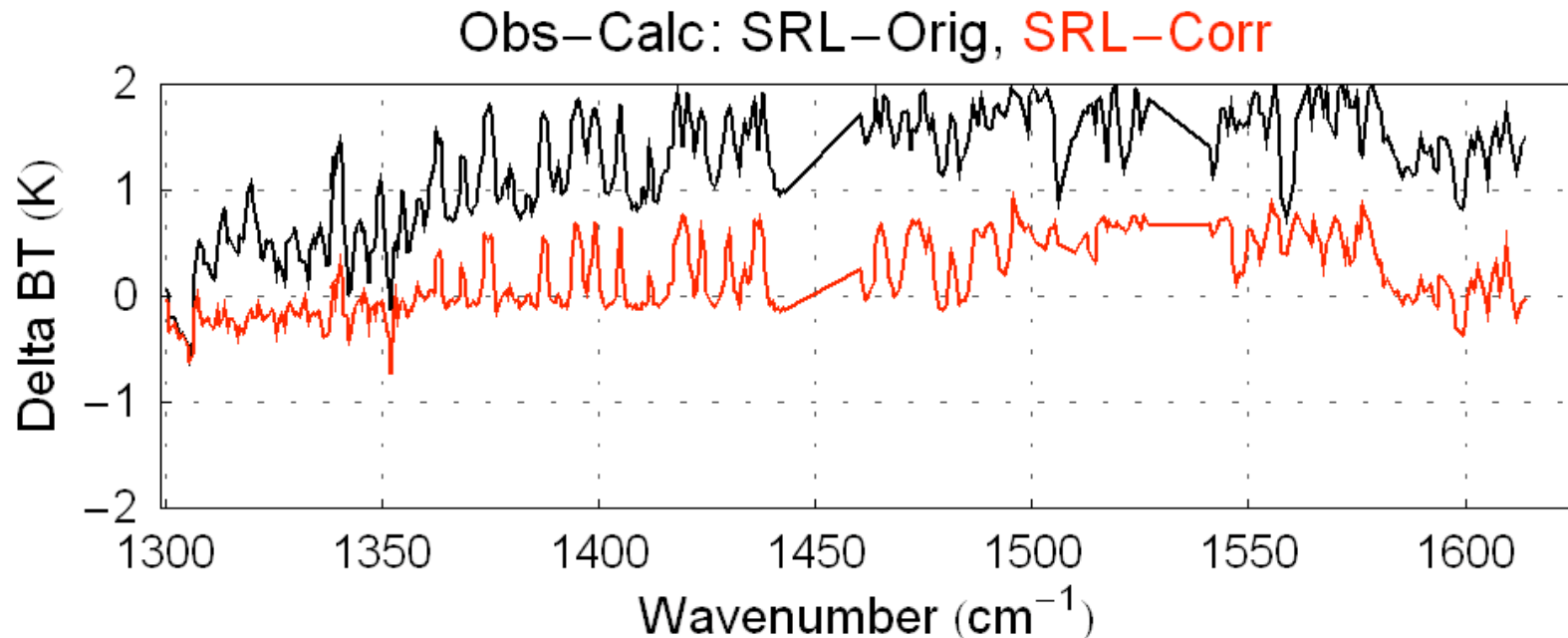
- Use atmospheric measurements of Raman  $N_2$ 
  - Measure strength of Raman  $N_2$  signal versus filter tilt angle and compare with model predictions assuming filter CWL measured with FTS or spectrometer
    - Burleigh wavemeter used to verify Nd:YAG doubled wavelength
- Model predictions (red, green) using GSFC CWL (left) agree much better with measurements
- Accuracy of FTS measurements better than 0.01 nm

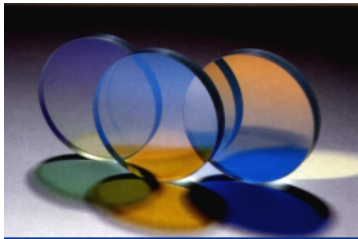




## Improvements in Satellite Validation of Water Vapor

- Raman water vapor lidar measurements being added to the Network for the Detection of Stratospheric Change (NDSC) and for AURA and Aqua satellite validation
- Interference filter work done at GSFC permitted, for the first time, corrections for the temperature dependence of Raman scattering in narrow band filter measurements
- Implementation of these corrections reveals possible wet bias of 0.5K in AIRS radiance comparison shown below





## Boundary Layer and Free Tropospheric CO<sub>2</sub> Measurements (September, 2004)

- Improved efficiency of 372 nm filter permits first demonstration of free tropospheric CO<sub>2</sub> measurements using ground-based lidar
- Measurements below show simultaneous measurements of CO<sub>2</sub> and water vapor vapor
  - CO<sub>2</sub> signal strength agrees with model predictions

